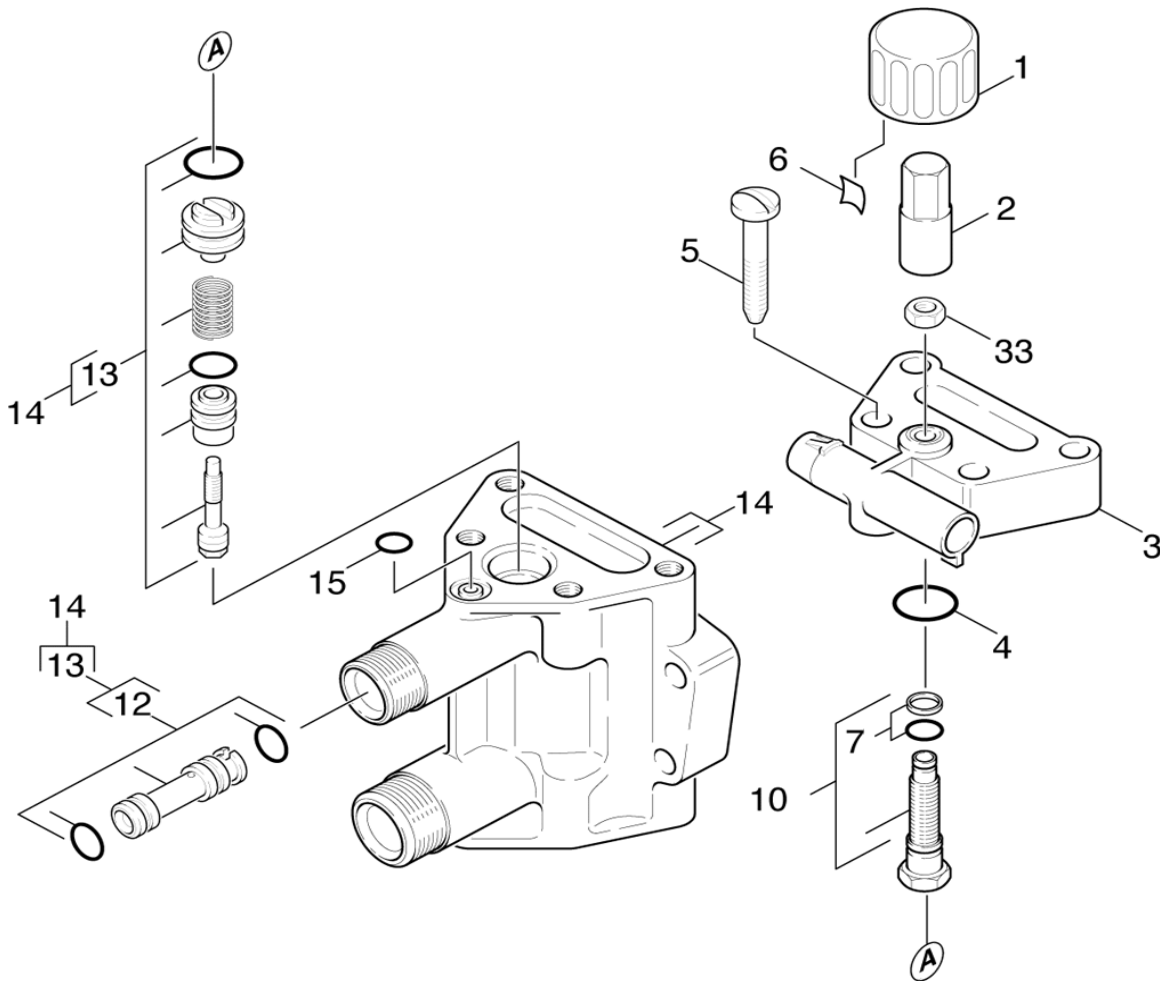




## 2883-1530 SPILL VALVE INSTRUCTIONS



Part 13 makes up Part # 2883-1530 Spill (Unloader) Valve

Remove Spill Valve by grasping the knob at the top of the valve (# 13) with a needle-nose vice grip and pulling straight up. The Spill Valve is seated in the housing with a set of o-rings (shown but not numbered) so there will be a slight resistance.

When the valve is removed use a damp cloth to clean the valve and verify that there are no cuts, tears or damage to the o-rings. If possible clean and inspect the bore in the housing for pits or build up.

Next lubricate the top o-ring (shown above, below the "A") of the Spill Valve generously with silicone grease; **DO NOT LUBRICATE THE LOWER O-RING**. The lower o-ring holds the valve in place. The lubrication on the top o-ring allows the valve to open and close properly. Reinstall the valve and make sure that it is seated all the way to the bottom.

### R.J. BOWERS DISTRIBUTORS INC.

2003 Harrison Av  
Rockford, IL 61104

WEB: [www.rjbowers.com](http://www.rjbowers.com)

800-383-6584

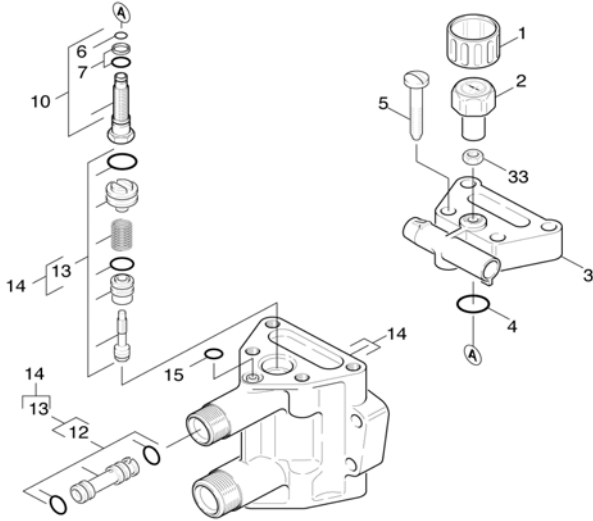
FAX: 815-399-8839

e-mail: [parts@rjbowers.com](mailto:parts@rjbowers.com)

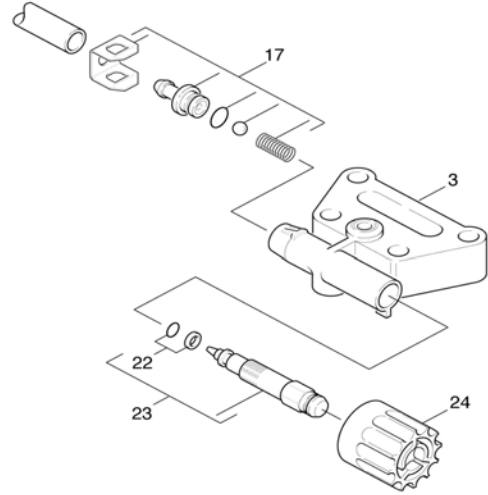


## 2883-1530 SPILL VALVE INSTRUCTIONS

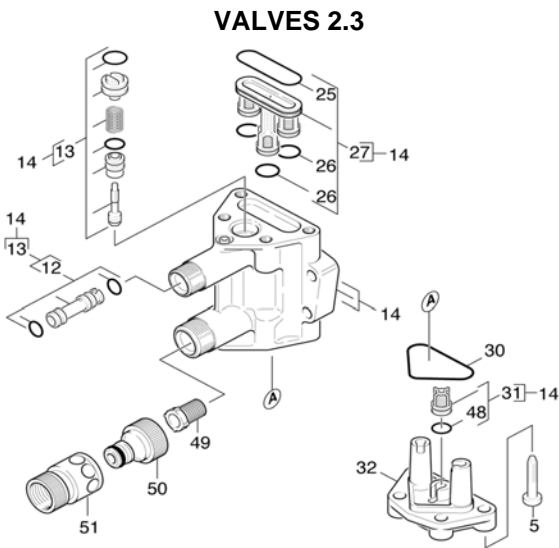
### KARCHER RACING (1.855-940.0) PUMP BREAKDOWN



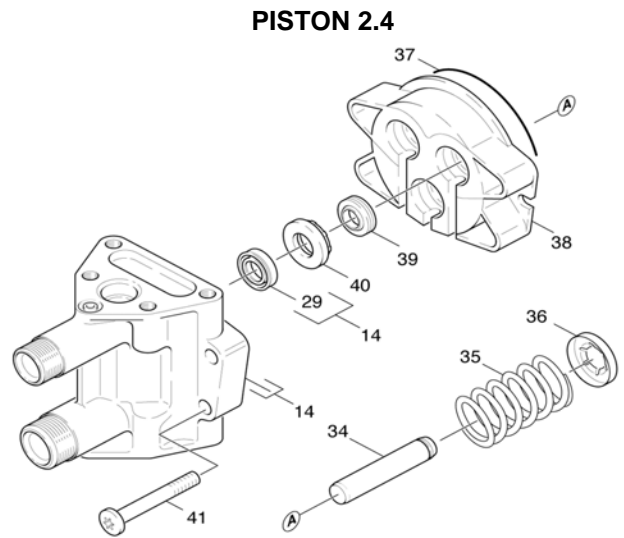
**CYLINDER HEAD 2.1**



**CHEMISTRY 2.2**



**VALVES 2.3**



**PISTON 2.4**

**R.J. BOWERS DISTRIBUTORS INC.**

2003 Harrison Av  
Rockford, IL 61104

WEB: [www.rjbowers.com](http://www.rjbowers.com)

800-383-6584

FAX: 815-399-8839

e-mail: [parts@rjbowers.com](mailto:parts@rjbowers.com)